

HBR-30

HORIZONTAL BAND RESAW

Features

- 600mm (24") diameter cast iron wheels with rubber rims.
- Electronic, automatic setting of saw blade unit height by digital keypad.
- Heavy gauge fabricated steel body to minimize vibration.
- Right and left side saw guides to accept up to 50mm wide saw blades.
- Feed conveyor unit to feed workpieces through machine.
- Separate feed motor controlled by inverter for variable feed speed.
- Conveyor unit can be tilted for angle cutting of workpieces to 30°.
- Two top pressure roller units to hold workpieces down on feed belt.
- Guide fence on right side of feed conveyor belt.
- Return conveyor rollers to return workpieces to operator.
- Blade tensioning and tracking adjusted by two handwheels.
- One saw blade provided – 4700mm x 25mm x 19 gauge.
- Dust extraction outlet on machine of 100mm diameter.
- Centralised electrical control panel with all switches grouped together with keypad.
- Full safety guarding of saw blade and wheel assemblies.



Technical Data:

Cutting capacity (height x width)	300 mm x 300 mm
Conveyor belt height from floor	1016 mm
Width of wheel rims	50 mm
Blade length	4700 mm
Nett weight of machine	1200 mm
Feed speed variable	6 to 27 metres / min
Main saw motor	15 hp 3 phase
Feed motor	1 hp 3 phase
Blade rise & fall adjustment motor	0.5 hp 3 phase



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